

Aqualimpia Engineering e.K.



Digester in slaughterhouse

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Is the largest provider of lagoon biogas plants

- **Aqualimpia Engineering e.K.(AQL)** is a German company of integral engineering dedicated to the design and construction of **CSTR** (continuous-flow stirred tank reactor) covered lagoon digester, steel tank biogas plants, tropicalized industrial digesters, UASB reactors and treatment plants.

We also offer consulting services, prepare surveys, expert reports, insurance reports, studies and plant optimisation measures, inspect technical safety equipment and provide operator services and training courses.

Alongside the design, planning, approval planning execution, preparation and involvement in the awarding of the contract, overall management of the construction site and commissioning of the biogas plants.



We supply all the components and equipment necessary for its construction and operation. In the last 10 years we have constructed more than 50 successful projects outside of Germany.

Our CSTR lagoon digester is based on a semi-continuous flow of fresh biomass input that is semi continuously and optimally mixed in the digesters, generating a high production of biogas.

- Feasibility studies and final design for the construction of digesters and UASB waste treatment plants.
- Construction of digesters and anaerobic UASB waste water treatment plants.
- Optimization of waste water treatment lagoons and their transformation to digesters. Supply and installation of cover membranes for digesters.
- Design and implementation of systems for electricity and steam production using biogas.
- Supply and installation of equipment for digesters (agitators, flares, pressure valves, generators, etc.)



Field of works

We do possess experience with agricultural substrates such as slurry, manure, straw and other agricultural crop residues or various energy crops such as grass silage and also with commercial waste such as kitchen waste, food leftovers, waste from the food industry, organic waste from industries such as fruit residue and market waste such as fruit and vegetable residues or municipal organic waste such as organic waste bins or green waste etc.

Pig farms



Livestock farms



Slaughterhouses



Poultry waste



Organic waste



Dairy waste



Experience

We have accumulated more than 25 years of experience in the design and construction of tropicalized biodigesters, design and construction of UASB wastewater treatment plants. We have developed projects since 1995 in almost all Latin American and Caribbean countries. We supply and carry out the commissioning of all the electromechanical equipment required for the operation of biodigesters and treatment plants.

We have representations or associates in all Latin American countries. Aqualimpia's headquarters are in Uelzen-Germany.

NOS RESPALDAN
25 AÑOS
DE EXPERIENCIA



Branches

- Germany
- Austria
- Ecuador
- Honduras
- México
- Perú
- El Salvador
- Nicaragua
- Bolivia
- Argentina
- Guatemala
- Panamá



Our clients



España



Honduras



Panamá



España



Mundimar / Costa Rica



Carnes El Pazo
Venezuela



Perú



Corporación Agropecuaria
Del Cibao, SRL
Rep. Dominicana



Rep. Dominicana



AASA Energía / Chile



Guatemala



Ecuador



Ingenio Azucarero
Magdalena
Guatemala



Alcaldía de San
Pedro Sula
Honduras



Sociedad Agrícola Viru S.A.
Perú



Villa Avocado / México



GIZ / Alemania



Quescrem
España



Asociación Agroindustrial de
Palmicultores de Sabá
Honduras



República Dominicana



Alanza Construcciones
Honduras



Granjas El Progreso
El Salvador



Porcinocultores Unidos
El Salvador

Our clients



España



Hacienda San Ramón
El Salvador



Cummins
Perú



España



ICE
Costa Rica



RENIG SA DE CV
El Salvador



Finning
Chile



Grupo Jaremar
Honduras



Municipio de Metapán
El Salvador



ASAPALSA / Honduras



Palmasa / Honduras



UNIVERSIDAD DE OVIEDO

España



Estación Indio Hatuey
Cuba



Gestión Industrial de
Proyectos SA de CV
México



SANUT
República Dominicana



Matadero Camaguey
Colombia



Terralimpia
Rep. Dominicana



México



Ecuador



ESISA
México



México

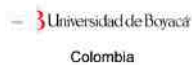


Fabrica de Lácteos
San Julián
El Salvador



Agrosuper
Chile

Our clients



Phases for the design and construction of digesters

1- PLANNING

Technical and economic feasibility studies, final design, technology selection, technical specifications and construction costs



2- CONSTRUCTION

Turnkey construction, optional with the participation of the client or local companies. Uses of local construction labor and materials.



3- SUPERVISION

Supervision of construction, supply of equipment, permanent supervision of construction, continuous quality control of materials and execution of works.



4- COMMISSIONING AND TRAINING

Support during the initial start-up phase of the digesters, training for the operation of the digester and auxiliary structures, equipment operation, as well as training in the biology of the anaerobic process and the measurement of parameters that must be controlled during the process.



Project experience in biogas in more than 20 countries



Bolivia
Venezuela
Brasil
Ecuador
Perú
Argentina
Germany
Dominican Republic

México
Guatemala
Honduras
El Salvador
Nicaragua
Costa Rica
Cuba
Isla de Granada
Panamá
Colombia
Spain



Design and construction of digesters - references

MANURE AND LIVESTOCK WASTE



PIG MANURE AND DAIRY WASTE WATER



MANURE AND LIVESTOCK WASTE



POULTRY WASTE – CHICKEN MANURE



SLAUGHTERHOUSE WASTE



DAIRY WASTE WATER



Digester Proagri / Honduras

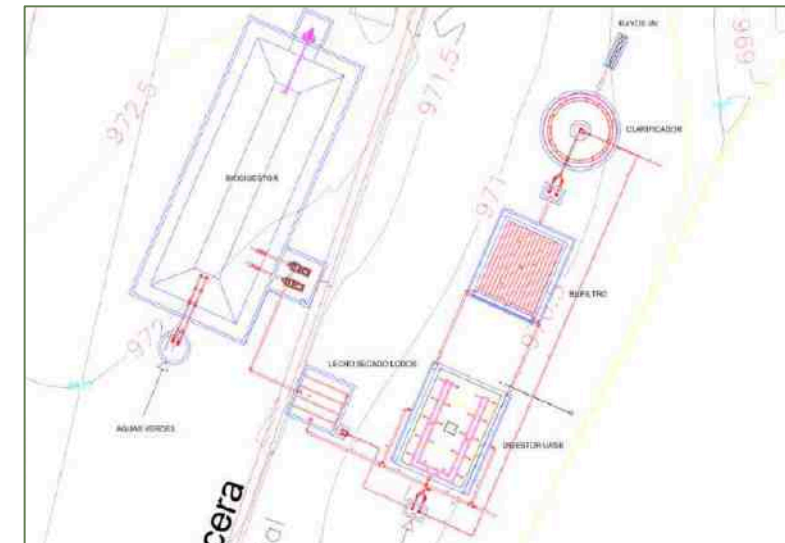
Basic data:

Biomass: Slaughterhouse waste, cattle 80 /day

Digester capacity: 500 m3

Generator: 75 kW

Year: 2019 (on going project – feasibility study and final design)



Services of Aqualimpia Engineering e.K.

- Feasibility study and final design

Digester PICSA / Panama

Basic data:

Biomass: Slaughterhouse waste
500 pigs/day

Digester capacity: 1200 m³

Generator: 100 kW

Year: 2019 (under construction)



Services of Aqualimpia Engineering e.K.

- Feasibility study and final design
- Supervision of construction, supply of equipment, (agitators, pressure valves, flare, pumps, blowers, etc).
Commissioning and training.



Digester Renig / El Salvador

Basic data:

Biomass: Chicken manure 1 million caged layers

Digester capacity: 5500 m³

Generator: 2 x 360 kW

Year: 2015-2016



Services of Aqualimpia Engineering e.K.

- Feasibility study and final design
- Construction “turnkey”, supply of equipment, (agitators, pressure valves, flare, pumps, blowers, etc).
- Commissioning and training.



Digester Pilot Plant Fonte / México

Basic data:

Biomass: Nopal

Digester capacity: 200 m³

Generator : 30 kW

Year: 2014



Services of Aqualimpia Engineering e.K.

- Feasibility Study and final design
- Supply and installation of equipment, (agitators, pressure valves, flare, pumps, blowers, generator, etc).
- Commissioning and training



Digester Hacienda San Ramón / El Salvador

Basic data:

Biomass: Cattle manure

Digester capacity: 4500 m³

Generator: 360 kW

Year: 2014-2015



Services of Aqualimpia Engineering e.K.

- Feasibility Study and final design
- Supply and installation of equipment, (agitators, pressure valves, flare, pumps, blowers, generator, etc).
- Commissioning and training



Digester Slaughterhouse Camaguey / Colombia

Basic data:

Biomass: Slaughterhouse waste 500 cattle/day

Digester capacity: 2500 m³

Generator: 250 kW

Year: 2018



Services of Aqualimpia Engineering e.K.

- Feasibility Study and final design
- Supervision of construction. Supply and installation of equipment, (agitators, pressure valves, flare, pumps, blowers, generator, etc).
- Commissioning and training



Digester Proteina / Nicaragua

Basic data:

Biomass: waste water blood plasma production

Digester capacity: 2 x 700 m³

Biogás as fuel for a steam boiler 150 BHP

Year: 2013



Services de Aqualimpia Engineering e.K.

- Feasibility study and final design
- Construction “turnkey”, supply and installation of equipment, (agitators, pressure valves, flare, pumps, blowers, etc).
- Commissioning and training.



Digester Marti I / Cuba

Basic data:

Biomass: Slaughterhouse waste water – pig manure

Digester capacity: 3500 m³

Generator: 2x120 kW

Year: 2017-2018



Services of Aqualimpia Engineering e.K.

- Feasibility study and final design
- Construction “turnkey”, supply and installation of equipment, (agitators, pressure valves, flare, pumps, blowers, generators, etc).
- Commissioning and training.



Digester Slaughterhouse Carnes El Paso / Venezuela

Basic data:

Biomass: Slaughterhouse waste, 2000 cattle and 1000 pigs/day

Digester capacity: 16000 m³

Biogás as fuel for a steam boiler 1000 BHP

Year: 2012



Services of Aqualimpia Engineering e.K.

- Feasibility study and final design
- Supervision of construction, supply and installation of equipment, (agitators, pressure valves, flare, pumps, blowers, etc).
- Commissioning and training.



Digester Avicola Victoria / Guatemala

Basic data

Biomass: Chicken manure – 500.000 caged layers.

Digester capacity: 6000 m³

Electricity production

Year: 2015



Services of Aqualimpia Engineering e.K.

- Feasibility study and final design
- Construction “turn key”, supply and installation of equipment, (agitators, pressure valves, flare, pumps, blowers, etc).
- Commissioning and training.



Digester Agrosania / El Salvador

Basic data:

Biomass: whey waste water and pig manure

Digester capacity: 1200 m³

Generator: 120 kW

Steam boiler 60 BHP

Year: 2012-2013



Services of Aqualimpia Engineering e.K.

- Feasibility study and final design
- Construction “turnkey”, supply and installation of equipment, (agitators, pressure valves, flare, pumps, blowers, etc).
- Commissioning and training.



Digester Granja El Progreso / El Salvador

Basic data:

Biomass: Pig manure and poultry waste

Digester capacity: 3500 m³

Generator: 200 kW

Year: 2014



Services of Aqualimpia Engineering e.K.

- Feasibility study and final design
- Construction “turnkey”, supply and installation of equipment, (agitators, pressure valves, flare, pumps, blowers, generator, etc).
- Commissioning and training.



Digester Granja San Jose / El Salvador

Basic data:

Biomass: Pig manure and poultry waste

Digester: 2500 m³

Generator: 100 kW

Year: 2014



Services de Aqualimpia Engineering e.K.

- Feasibility study and final design
- Construction “turnkey”, supply and installation of equipment, (agitators, pressure valves, flare, pumps, blowers, generator etc).
- Commissioning and training.



Digester Porcinocultores Unidos / El Salvador

Basic data:

Biomass: Slaughterhouse waste, pigs 50/day

Digester capacity: 1000 m³

Biogás as fuel for a steam blower

Year: 2015

Services of Aqualimpia Engineering e.K.

- Feasibility study and final design
- Construction “turnkey”, supply and installation of equipment, (agitators, pressure valves, flare, pumps, blowers, etc).
- Commissioning and training.



Digester: Linares / México

Basic data:

Biomass: Household waste 200 t/día

Digester capacity: 4 x 2500 m³

Generators: 4 x 250 kW

Year: 2015



Services of Aqualimpia Engineering e.K.

- Feasibility study and final design
- Construction “turnkey”, supply and installation of equipment, (agitators, pressure valves, flare, pumps, blowers, generators, etc).
- Commissioning and training.

Digester: San Francisco / Ecuador

Basic data:

Biomass: Cattle manure 800 units

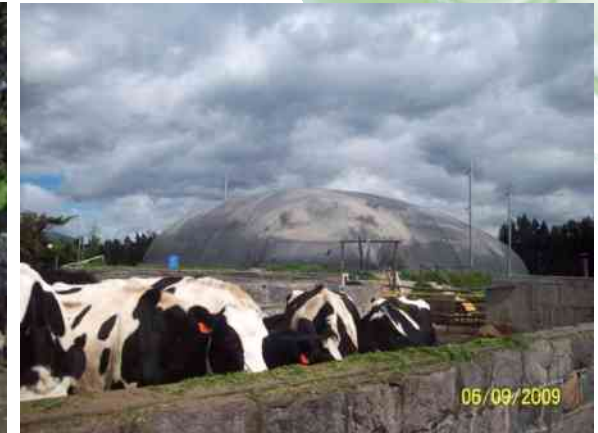
Digester capacity: 1300 m³

Generator: 100 kW

Year: 2008

Services de Aqualimpia Engineering e.K.

- Feasibility study and final design
- Construction “turnkey”, supply and installation of equipment, (agitators, pressure valves, flare, pumps, blowers, generators, etc).
- Commissioning and training.



Aqualimpia Engineering e.K. has developed More than 30 feasibility studies for the construction of digesters and waste water treatment plants.

Services of Aqualimpia Engineering e.K.

- Feasibility studies and final design
- Cost – benefit analysis
- Operation and maintenance manual
- Optimization of digester

- Palm oil extraction, Palmeras de la Costa – Colombia
- Chicken farm, Aviaría – Honduras
- Household waste, Municipality of San Pedro Sula – Honduras
- Slaughterhouse Macesa – Honduras
- Slaughterhouse Nuevo Carnic – Nicaragua
- Slaughterhouse El Arreo – Costa Rica
- Dairy waste, Sigma Lácteos – Costa Rica
- Fruit processing waste, Ticofrut – Costa Rica
- Fruit processing waste, Mundimar – Costa Rica
- Landfill, Municipality of Ambato - Ecuador
- Etc.

Final design Chicken farm Aviaria / Honduras

Feasibility study and final design construction of digester.
Biomass: chicken manure 200.000 caged layers.

Services of Aqualimpia Engineering e.K.

- Feasibility study and final design
- Cost – benefit analysis
- Operation and maintenance manual



Digester Prolacsa / Panama

Feasibility study and final design digester for dairy waste water

Services of Aqualimpia Engineering e.K.

- Feasibility study and final design
- Cost – benefit analysis
- Operation and maintenance manual



Special projects

Aqualimpia Engineering e.K. has developed two research and training projects financed by the German Government through the GIZ and the program [DeveloPPP](#)

- Using of poultry manure for energy production in digesters - El Salvador
- Education and training on the design and construction of industry digester - Cuba



Main objectives of the project

Demonstrate that pure chicken manure can be used as a single biomass (mono-digestion) in digesters for the production of biogas and energy. The project includes the construction of two pilot plants. A laboratory plant and a field plant based on a 20 foot container.

Project financed by GIZ through the DeveloPPP program. SUMA GmbH and Aqualimpia Engineering e.K.

- Estimate the biogas production and CH₄ concentration of chicken manure.
- Determination of optimal operating parameters to maximize biogas production.
- Determine the optimal dilution percentages (chicken + water or recirculation).
- Determine optimal hydrolyzing times prior to feeding the biodigester.
- Determine the appropriate retention times to maximize biogas production.
- Determine optimal methods for nitrogen reduction.
- Solve problems of separation of feathers and calcium carbonate.



Education and training on the design and construction of industry digester - Cuba

Main objectives of the project

Training project for Cuban technicians in the dimensioning, design, construction and operation of industrial digesters.

Project financed by GIZ through the DeveloPPP program.
Participation of Aqualimpia Engineering e.K.

- Preparation of manuals for the dimensioning and design of industrial biodigesters.
- Biogas courses for the training of instructors.
- Courses for the training of operators for industrial biodigesters.



Supply and installation of equipment for biogas plants

We supply and commissioning of the following equipment

- Agitators - mixers
- Flares
- Biogas generators
- Blowers and compressors
- Complementary equipment
- Biogas meter
- Biogas treatment systems
- Pumps
- Sensors, pressure meters
- Chiller for biogas



Mixers and agitators

We supply mixers and agitators for manure tanks, lagoons, digesters.



Agitators

Agitators and mixers for lagoon-type digesters and for above-ground tank-type biodigesters. The stirrers are made entirely in Germany. We also offer the service of design of supporting structures and installation

Instalación en laguna de estiércol



Instalación en biodigestor sobre tierra tipo tanque



Mixers

We supply and install mixers for feed tanks of treatment plants and digesters



Instalación en tanque de alimentación

Blowers and compressors

We supply and install blowers for biogas pumping stations, calibration trains and compressors for filling biogas cylinders. We prepare the hydraulic design of the calibration train for generators and boilers.



Sopladores de 60 kW en biodigestor en extractora de aceite de palma africana



Flares

We supply and install flares for biogas burning. Biogas flow up to 3.000 m³/h. The flares are manufacture in Stainless Steel ST316.



Flares



Biogas generators

We supply and install generators up 30 kW to 500 kW



Biogas generators (CHP)





www.aqualimpia.com
www.aql-software.com
www.aqualimpia.de
www.aqualimpia-engineering.com



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